

Leading2Lean Integration Overview and Architecture Diagrams

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LEAN EXECUTION SYSTEM



Integration Options depend on Existing Solutions in Place

- We leverage your existing data collection solutions, we don't replace your machine connectivity
- Let your MES/SCADA/IoT collect the data
- Use an OPC server to connect to the machine to off load the data for integration
- Heterogeneous machine environments may require all the above

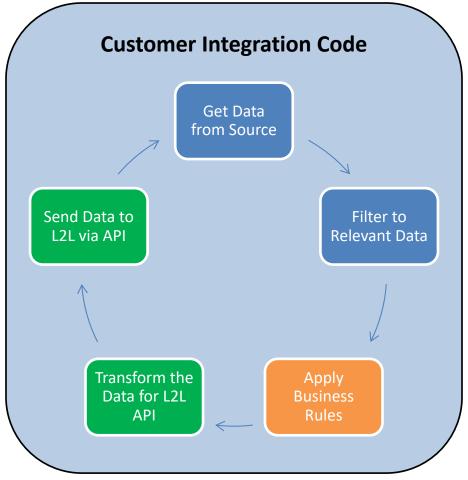


Customer Integrations to Major Manufacturing Systems





Integration Application Architecture



- Integration Code is really a simple control loop for processing 3rd party data
- BLUE BOXES: Getting and Filtering the data is typically something local IT / Controls Engineers can help with
- ORANGE BOX: Customer and L2L collaborates on the business rules to achieve the business goals
- GREEN BOXES: L2L has documentation and code samples to guide you



How do we Integrate? Easy Web Service API

- Fully documented REST based web service API
- Secure / Encrypted (SSL / HTTPS)
- Returns JSON/XML
- Can be integrated with any internet connected system
- Easy to use, integration take hours or days, not months
- Gives IT a toolkit to build solutions on top of the L2L Platform
- No Firewall ports to open Access to pull or push from L2L from inside your firewall using outbound only connections

[json:api]



Typical Skillsets / Toolsets Required

Customer

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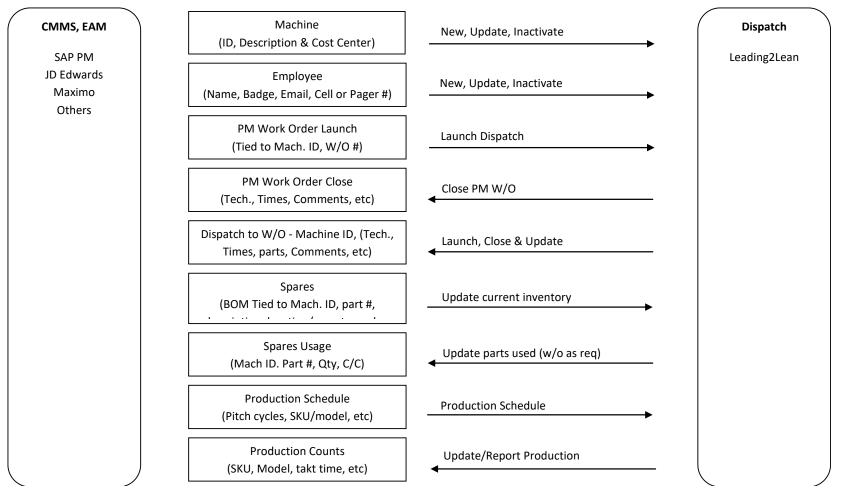
- IT Staff for network, server, and local programming support for ERP / CMMS systems
- Controls / Automation
 Engineers to provide
 Machine connectivity and
 Machine specific
 knowledge
- Machine connectivity via MES, SCADA, OPC Server, etc.

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- Web Development experts with L2L Web Service API experience
- Manufacturing Experts with Industry Best Practices Knowledge
- API Documentation
- API Authentication Keys

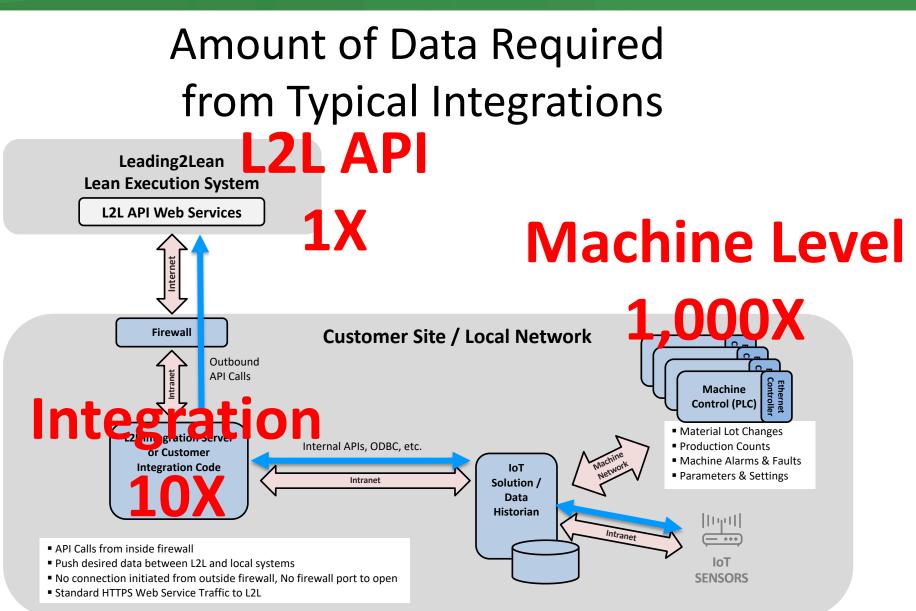


Typical ERP / CMMS / EAM Integration Points



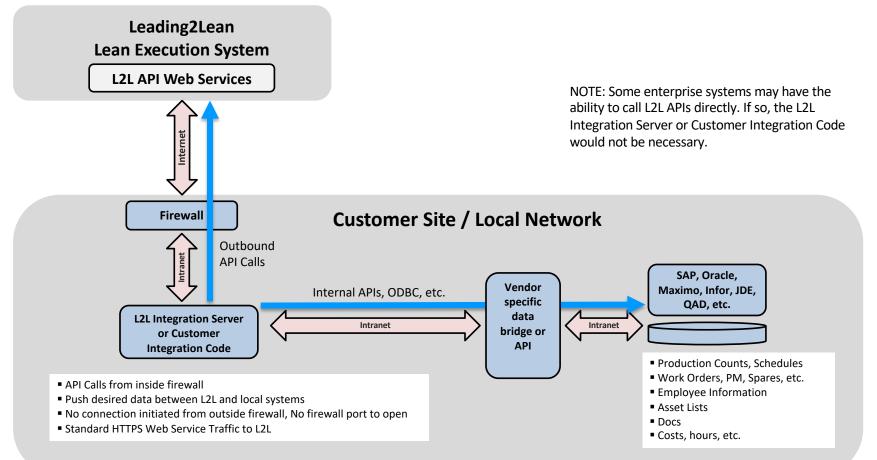
- Evolve or expand to meet capabilities, business needs, systems, etc.
- See Leading2Lean Integration Options and Best Practices whitepaper for more data workflow examples







ERP / CMMS / EAM Integration Architecture



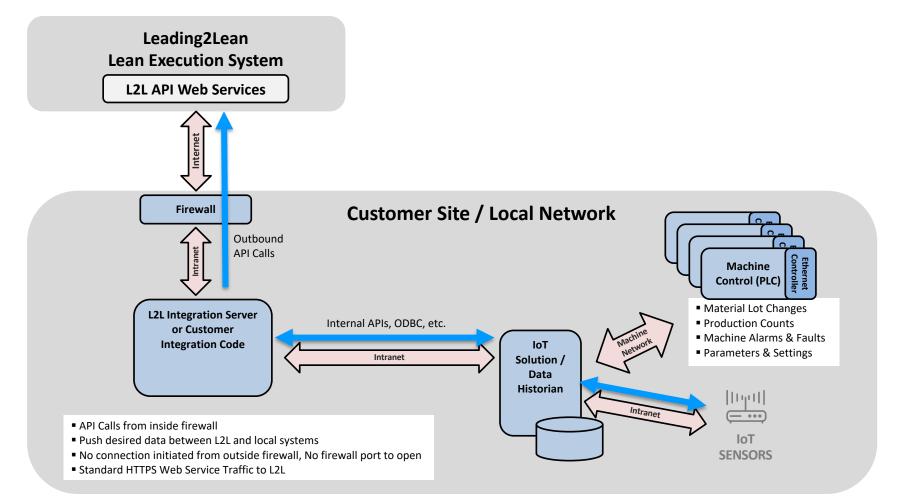


IoT / Machine Integration

- We are an Extension of your IoT Strategy
 - People are core to your IoT Strategy
 - We make IoT data Actionable & Accountable by adding People
 - Use L2L data to direct IoT Investment to solve actual problems
- Common IoT / Machine Integrations
 - Cycle Counts
 - Production Counts
 - New Dispatch Creation based on Sensor or PLC data
 - Trigger Human Interaction / Business Process Automation
 - Track occurrences / Duration of events / Resolution

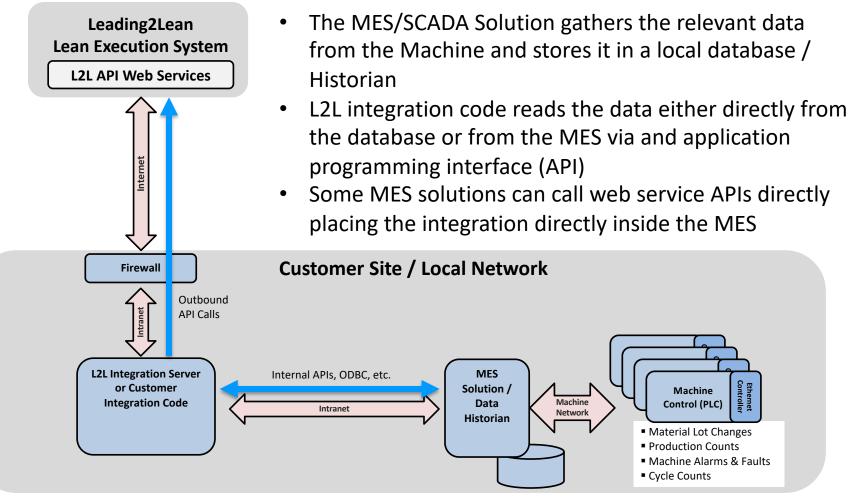


IoT Integration Architecture Overview



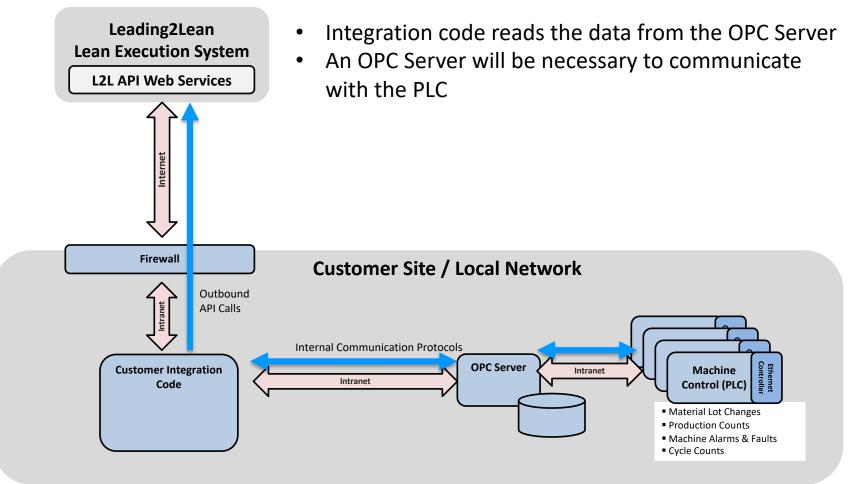


Integration Architecture with an Existing MES/SCADA Solution





Integration Architecture directly with a OPC Server





How to Get Started with the API

- Request an API Key from support
- API Documentation found under the support menu:
 - https://<customer>.leading2lean/api/1.0/
- Github Repository for Sample Code
 - http://www.github.com/leading2lean/
- Microsoft .NET
 - Dispatch Integration example code

